

# Directional valve 2-way/2-position

Q<sub>max</sub> = 8 gpm, p<sub>max</sub> = 3600 psi

direct acting, poppet type, switching solenoid with emergency override Type series: WS22GNA5...



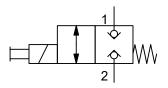
- Screw-in cartridge valve
- For cavity AL
- All external parts with zinc-nickel plating according to DIN EN ISO 19598
- Installation in threaded port body type GALA
- With bidirectional seat-valve shut-off
- High flow rates
- Compact construction
- Low head loss
- De-energized closed
- The slip-on coil can be rotated, and it can be replaced without opening the hydraulic envelope
- High pressure wet-armature solenoids
- Various plug-connector systems and voltages are available

# Description

The 2-way/2-position solenoid-operated directional valves, series WS22..., are size 5, direct acting poppet type screw-in valves with a 3/4-16-UNF mounting thread. They are designed on the poppet/seat principle, and are therefore virtually leak-free in both directions of flow (bidirectional seat-valve shut-off). All external parts of the screw-in valves are zinc-nickel plated and are thus suitable for use in the harshest operating environments. The slip-on coils can be

replaced without opening the hydraulic envelope and can be positioned at any angle through 360°. These screw-in valves are predominantly used in certain mobile and industrial applications where leak-tight shut-off functions are crucially important. Examples are where loads, tensions, or clamping forces must be held without leakage. For self-assembly, please refer to the section related data sheets.

### Symbol





# **Technical data**

General characteristics	Description, value, unit
Function group	Directional valve
Function	2-way/2-position
Design	Screw-in cartridge valve
Controls	switching solenoid with emergency override
Characteristic	direct acting, poppet type
MTTFd value	150 years
Construction size	NG 5
Thread size	3/4-16 UNF-2A
Mounting attitude	unrestricted
Weight	0.77 lb
Cavity acc. factory standard	For cavity AL
Tightening torque steel	37 ft·lb
Tightening torque aluminium	37 ft·lb
Tightening torque tolerance	± 10 %
Minimum ambient temperature	- 22 °F
Maximum ambient temperature	+ 122 °F
Surface protection	All external parts with zinc-nickel plating according to DIN EN ISO 19598
Sealing material	see ordering code
Seal kit order number	NBR: DS-246-N / FKM-DS-246-V

Hydraulic characteristics	Description, value, unit		
Maximum operating pressure	3600 psi		
Maximum flow rate	8 gpm		
Flow direction	see symbol		
Hydraulic fluid	HL and HLP mineral oil according to DIN 51 524; other fluids on request!		
Minimum fluid temperature	- 22 °F		
Maximum fluid temperature	+ 176 °F		
Viscosity range	10 500 mm²/s (cSt)		
Recommended viscosity range	15 250 mm²/s (cSt)		
Minimum fluid cleanliness (cleanlineless class according to ISO 4406:1999)	class 20/18/15		

Electric characteristics	Description, value, unit
Actuator type	solenoid coil
Solenoid coils type	D36
Supply voltage DC	12/24 V DC
Supply voltage AC	115/230 (50 60 Hz) V AC
Supply voltage tolerance	± 10 %
Nominal power consumption	VAC: 25, VDC: 27 W
Switching time	30120 ms (energizing), 2050 ms (de-energized)
Relative duty cycle	100 %



Electric characteristics	Description, value, unit	
Electrical connection coil	several connection types available, see ordering code	
Protection class solenoid coil to ISO 20 653 / EN 60 529	IP 65 / IP 67 / IP 69K, see "Ordering code" (with appropriate mating connector and proper fitting and sealing)	

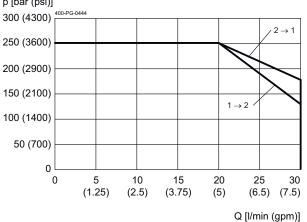
### NOTE! **i** )

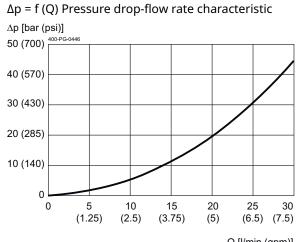
The switching time can be strongly influenced by flow rate, pressure, viscosity, and the dwell period under pressure. In practice, the switching time may therefore deviate from the specified value range.

# Performance graphs

measured with oil viscosity 33.0 mm<sup>2</sup>/s (cSt), coil at steady-state temperature and 10 % undervoltage

### p = f (Q) Performance limit p [bar (psi)]

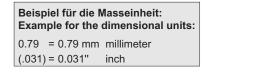


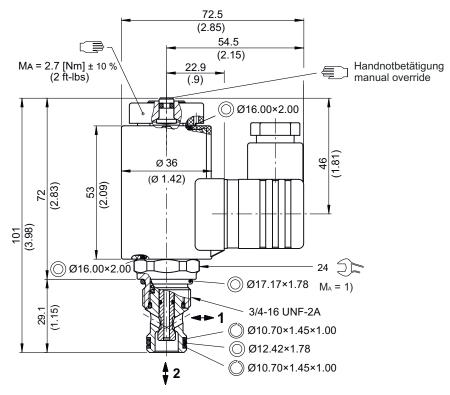


Q [l/min (gpm)]



### Dimensions and sectional view





### Installation information

### ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.



### **IMPORTANT!**

1) When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter "Technical data".



### Ordering code

			Ex. W S 220	G N A 5	4 24 [
W	=	directional valve			
S	=	seat valve, direct acting			
22G	=	2-way/2-position function, de-energiz	ed closed		
N	=	electrically operated, V DC = 27 W / V AC = 25 W			
A	=	standard model - with thread 3/4-16 UNF-2A			
5	=	nominal size 5			
(blank)	=	NBR (nitril-butadien-rubber / BUNA) s	seals (standard)		
V	=	FKM (fluorocarbon rubber / VITON) s	eals		
		(special seals on request)			
1 9	=	technical design no. (omit by ordering	a)		
	=	voltage e.g. 24 (24 V)			
D	=	current DC			
A	=	current AC			
(blank)	=	DIN EN 175301-803 connection	3-pole 2 P+E (standard)	(IP 65)	with mating plug
Т	=	DIN EN 175301-803 connection	3-pole 2 P+E, with protection diode	(IP 65)	with mating plug
M100	=	DIN EN 175301-803 connection	3-pole 2 P+E	(IP 65)	
J	=	Junior Timer plug connection	2-pole radial	(IP 65)	
JT	=	Junior Timer plug connection	2-pole radial, with protection diode	(IP 65)	moting plug
I	=	Junior Timer plug connection	2-pole axial	(IP 65)	not supplied
IT	=	Junior Timer plug connection	2-pole axial, with protection diode	(IP 65)	
D	=	Deutsch plug connection DT04-2P	2-pole 45°	(IP 67/69	IK)
DT	=	Deutsch plug connection DT04-2P	2-pole 45°, with protection diode	(IP 67/69	ік) ∫
		other plug-variants, please consult Bl	UCHER.		

### **IMPORTANT!**

**i** Not every combination of voltage values, current type and plug connections vailable.

# **Related data sheets**

Reference	Description
400-P-040011	Form tools
400-P-120110	Solenoid coil D36
400-P-040171	Cavity AL
400-P-720101	Threaded port body GALA
400-P-010101	MTTFd Values for Hydraulic Valves

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